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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/007,177 12/05/2001		Stephen Craig Dyar	5962-01-CA	5683
28880	7590 05/31/2005		EXAMINER	
WARNER-LAMBERT COMPANY 2800 PLYMOUTH RD			YOUNG, MICAH PAUL	
	R, MI 48105		ART UNIT	PAPER NUMBER
			1618	

DATE MAILED: 05/31/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Action Commons	10/007,177	DYAR ET AL.				
Office Action Summary	Examiner	Art Unit				
·	Micah-Paul Young	1618				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a in  - If NO period for reply is specified above, the maximum statutory perions  - Failure to reply within the set or extended period for reply will, by state any reply received by the Office later than three months after the may be earned patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a reply be to the temperature of temperature of the temperature of the temperature of th	imely filed  ays will be considered timely.  m the mailing date of this communication.  IED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 18 February 2005.						
2a)⊠ This action is <b>FINAL</b> . 2b)□ T	his action is non-final.					
3) Since this application is in condition for allow	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) Claim(s) <u>17-21,23 and 25</u> is/are pending in	4)⊠ Claim(s) <u>17-21,23 and 25</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withd	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.	Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>17-21,23 and 25</u> is/are rejected.	☑ Claim(s) <u>17-21,23 and 25</u> is/are rejected.					
	Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and	d/or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Examiner.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the corr	• • • • • • • • • • • • • • • • • • • •	•				
Priority under 35 U.S.C. § 119		·				
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.						
•						
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Summar					
<ol> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO-1449 or PTO/SB/0 Paper No(s)/Mail Date</li> </ol>	Paper No(s)/Mail I  Notice of Informal  Other:	Patent Application (PTO-152)				

Application/Control Number: 10/007,177

Art Unit: 1618

# DETAILED ACTION

Acknowledgment of Papers Received: Amendment/Response dated 2/18/05

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 3. Claims 17-21,23 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over the combined disclosures of Aguadisch (EP 0 891 769 hereafter '769) and Bar-Shalom et al (USPN 5,618,560 hereafter '560). The claims are drawn to a method of making a pharmaceutical dosage from by co-extrusion.
- 4. The '769 patent discloses a method of co-extruding pharmaceutical dosage forms where the first components comprises silicone and the second water-soluble polymers (abstract). The first composition acts as a covering for the second composition, which contains a pharmaceutical agent (pg. 5, lin. 27 56). The dosage form is co-extruded using a twin-screw extruder (figures). The operating temperature is as high as 110°C (pg. 3, lin. 26). The dosage forms are cut with a knife (pg. 6, lin. 3-14). However, the reference is silent to a cooling step.
- 5. The '560 patent discloses methods for creating extruded dosage forms with impervious outer layers and water-soluble inner cores (abstract). The dosage forms can be co-extruded (col.

12, lin. 47-65). The cores are molten due to the high operating temperature of the extrusion process. The dosage forms are allowed to cool, before being cut, in order to allow for an easier and more even cut (examples).

- 6. Regarding the limitation that the dosage forms are cut with a laser, it is the position of the examiner that such a limitation does not impart patentability on the claims. Barring a showing of criticality to a laser cutting step, and a showing a patentable distinction over dosage forms cut with a laser, the claims will remain obviated by the prior art.
- 7. With these things in mind, one of ordinary skill in the art would have been motivated to add the cooling step of '560 to the co-extrusion process of '769 in order to make better cuts of dosage forms. It would have been obvious to do so with an expected result of a co-extruded, evenly cut dosage form.

#### Response to Arguments

- 8. Applicant's arguments filed 2/18/05 have been fully considered but they are not persuasive. Applicant argues that;
  - a. The processes of '769 and '560 yield different products.
  - b. There is no motivation to combine the disclosures.
- 9. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Art Unit: 1618

10. In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See *In re Fine*, 837 F.2d 1071, 5

USPQ2d 1596 (Fed. Cir. 1988) and *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, both reference teach methods of co-extrusion involving a core and an outer layer. Applicant argues that since the coating of 769 is continuous that it produces a different product. It is the position of the Examiner that the slicing of the extrusion is arbitrary to the artisan of ordinary skill. The '569 reference teaches extrusion which can be left open or rounded off at the edges. An artisan of ordinary skill would be able determine whether the ends of the pellets would best serve the patient open and exposed or closed off. The references provide both options. It would be well within the level of skill in the art to slice the pellets at any predetermined placement along the longitudinal axis in order to change the release properties of the pellet.

Regarding the component limitation, it is the position of the Examiner that regardless of whether components or fully polymerized polymers are fed into the extruders the result is identical. Namely a co-extruded product with a soft, molten core and an impermeable outer layer. Barring a showing of unexpected results from the method of applicant, it is the position of the examiner that the products of the prior art obviate the product of the instant claims. The office does not have the facilities for examining and comparing applicant's product with the product of the prior art in order to establish that the product of the prior art does not possess the same material structural and functional characteristics of the claimed product. In the absence of

Art Unit: 1618

evidence to the contrary, the burden is upon the applicant to prove that the claimed products are functionally different than those taught by the prior art and to establish patentable differences. See Ex parte Phillips, 28 U.S.P.Q.2d 1302, 1303 (PTO Bd. Pat. App. & Int. 1993), Ex parte Gray, 10 USPQ2d 1922, 1923 (PTO Bd. Pat. App. & Int.) and In re Best, 562 F.2d 1252, 195 USPQ 430 (CCPA 1977).

For these reasons the claims remain obviated by the prior art.

#### Conclusion

11. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Application/Control Number: 10/007,177

Art Unit: 1618

## Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Micah-Paul Young whose telephone number is 571-272-0608. The examiner can normally be reached on M-F 7:00-4:30 every other Monday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman K. Page can be reached on 571-272-0602. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Micah-Paul Young Examiner Art Unit 1618

MP Young

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Page 6